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APPLICATION NO.		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/719,583		11/21/2003	John L. McClure	706764US1	3253
24938	7590	01/11/2005		EXAMINER	
DAIMLER CIMS 483-0		SLER INTELLEC	HOANG, TU BA		
800 CHRYSLER DR EAST AUBURN HILLS, MI 48326-2757				ART UNIT	PAPER NUMBER
				3742	

DATE MAILED: 01/11/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)					
		10/719,583	MCCLURE ET AL.					
	Office Action Summary	Examiner	Art Unit					
		Tu Ba Hoang	3742					
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply								
THE I - Exter after - If the - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REF MAILING DATE OF THIS COMMUNICATION is ions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a reperiod for reply is specified above, the maximum statutory perion to reply within the set or extended period for reply will, by state eply received by the Office later than three months after the mained patent term adjustment. See 37 CFR 1.704(b).		nely filed  s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).					
Status								
1)□	Responsive to communication(s) filed on	·						
2a) <u></u> □	,	nis action is non-final.						
3)□	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims							
5)□ 6)⊠ 7)□	<ul> <li>✓ Claim(s) 1-12 is/are pending in the application.</li> <li>4a) Of the above claim(s) is/are withdrawn from consideration.</li> <li>✓ Claim(s) is/are allowed.</li> <li>✓ Claim(s) 1-12 is/are rejected.</li> </ul>							
Applicati	on Papers							
10)⊠	The specification is objected to by the Exami The drawing(s) filed on <u>21 November 2003</u> is Applicant may not request that any objection to the Replacement drawing sheet(s) including the corresponding to the correspondi	s/are: a) □ accepted or b) ☒ object the drawing(s) be held in abeyance. Se the ection is required if the drawing(s) is ob	e 37 CFR 1.85(a). njected to. See 37 CFR 1.121(d).					
11)[_]	The oath or declaration is objected to by the	Examiner. Note the attached Office	e Action of form P10-152.					
Priority (	ınder 35 U.S.C. § 119							
a)	Acknowledgment is made of a claim for forei  All b) Some * c) None of:  1 Certified copies of the priority docume  2. Certified copies of the priority docume  3. Copies of the certified copies of the priority docume  application from the International Bure  See the attached detailed Office action for a least	ents have been received. ents have been received in Applicat riority documents have been receiv eau (PCT Rule 17.2(a)).	ion No ed in this National Stage					
Attachmen	t(s)	_						
2) Notice 3) Infor	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/6 er No(s)/Mail Date 11/21/03.	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal 6 6) Other:						

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Art Unit: 3742

## **Drawings**

The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the electromagnetic coil (as recited in claim 1) must be shown or the feature(s) canceled from the claim(s). No new matter should be entered.

Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. The figure or figure number of an amended drawing should not be labeled as "amended." If a drawing figure is to be canceled, the appropriate figure must be removed from the replacement sheet, and where necessary, the remaining figures must be renumbered and appropriate changes made to the brief description of the several views of the drawings for consistency. Additional replacement sheets may be necessary to show the renumbering of the remaining figures. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.84(c)) so as not to obstruct any portion of the drawing figures. If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

## Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112: The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 2-5 and 8 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 2, there is insufficient antecedent basis for "said inner metallic sheet and said outer metallic sheet" recited at line 2 in the claim or from the preceding claim. It should be "said inner sheet metal panel and said outer sheet metal panel" for being consistent

Similarly, in claims 3-5, "after "sheet" (recited at line 1, both occurrences), the phrase "metal panel" should be inserted.

In claim 8, there is insufficient antecedent basis for "said inner metallic sheet and said outer metallic sheet" recited at lines 2-3 in the claim or from the preceding claim. It should be "said inner sheet and said outer sheet metal panel" for avoiding confusion.

## Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-12 are rejected under 35 U.S.C. 102(b) as being anticipated by Hutton et al (US 4,602,139). Hutton et al shows a hemming machine (Figure 2) for joining an

inner sheet metal panel 28 with an outer sheet metal panel 26 comprising a hemming tool (shown in Figures 13-14) containing at least an electromagnetic coil 138 (or 140) positioned to electromagnetically crimp or weld or crimp and weld the panels together, a backing die 146 positioned outside the inner and outer sheet metal panels and opposite the coil 138, wherein the panels 26,26 can be of identical metallic materials or dissimilar metallic materials such as steel, aluminum (i.e., car door panels, bodies of trucks, buses, and panels of sheet metals, column 1, lines 19-35).

It is noted that the recited panels have not been given any patentable weight since they are not parts of the claimed hemming machine or process.

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure: Weir (US 4,531,393), Larsen (US 4,950,348), Shank (US 5,365,041), and Pohl (US 6,365,883).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tu Ba Hoang whose telephone number is (571) 272-4780. The examiner can normally be reached on Mon-fri from 8:30AM to 6:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robin Evans can be reached on (571) 272-4777. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Tu Ba Hoang Primary Examiner Art Unit 3742

January 10, 2005